# How to customize your front foil on an easYgen3000XT, LS-5 or easYi controller?

Simon - 2026-09-30 - general

Devices with display are a crucial element in creating a positive first impression of your switchboards for your customer. To enhance your brand visibility, you can customize the front foil of Woodward's controllers by adding your own logo, potentially replacing the existing Woodward logo.




**Considerations for Customization**

Here are some key points to consider when customizing your front foil:

1. **Material Choice:**
    - We recommend using 3D gel stickers or doming stickers for their durability and visual appeal. We have had positive experiences with the services provided by AP Aufkleber Produktion, which you can access through their website.
2. **Configuration at AP Aufkleber Produktion:**

- **Series:** Choose the “Professional Series” for its extended durability.
- **Adhesive:** the professional series comes with the default option of a stronger and extremely durable adhesive, such as 3105HT.
- **Background:** Start with a white background (not transparent), especially if you are replacing the Woodward logo.

3. **Color Matching:**
    - If you are replacing the Woodward logo, consider using a similar background color for a seamless appearance. The easYgen3000XT Series uses a front foil color based on Pantone 420c, which corresponds to CYMK 0, 0, 2, 18 or RGB 208, 207, 203.
4. **Graphics Service:**
    - To ensure a professional and high-quality print file, you could utilizing AP Aufkleber Produktion’s graphics service. This service can help you to efficiently achieve the perfect design for your custom logo.
      example print-data requirements *in German* of AP Aufkleber Produktions’s
5. **Recommended Sticker Size:**
    - For optimal visibility and fit, we recommend a minimum gel sticker size with a width of 85mm and a height of 17mm, if you want to replace the ‘Woodwad’ logo. This size ensures that your logo is easy to attach and appropriately proportioned for the front foil of the controller.
6. **Application Tip:**
    - When placing the sticker on the front foil, apply several drops of water to the adhesive. This technique allows you to adjust the sticker’s position easily and helps prevent air bubbles from forming.

By following these guidelines, you can ensure a professional and cohesive look for your switchboard, enhancing your brand's presence.