



## AO\_FORCE and BO\_FORCE blocks

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AO\_FORCE and BO\_FORCE blocks are intended to provide a forcing function for output hardware. AO\_FORCE is used for analog outputs and BO\_FORCE is used for Boolean outputs. These blocks provide the ability to implement two or three step forcing functions.

Logic will prevent entering Force Mode if the unit is running.

### Step 1 - Connect to Monitor GAP

The SOS OPC server is a Woodward service tool that allows the user to create an OPC server that hosts all of the Gap block values available on the MicroNet+ control system. This is primarily used for Monitor Gap, Control Assistant Winpanel, and Control Assistant Trending functionality. This guide utilizes the SOS OPC server for the Monitor GAP functionality.

The latest version of SOS is recommended (4.13 at the time of writing), especially for recent CPUs such as the 5466-1145/1245/1510. If the latest SOS version has issues at an older site, using the version installed on the site HMI is recommended.

#### 1.1 - Open GAP

Open the GAP application and select Monitor - Monitor/Simulate - Monitor, or press F6.



*Figure 1: Begin Monitoring in GAP*



*Figure 2: OPC Connection Window*

## Step 2 - AO\_FORCE block

There is an AO\_FORCE block just before all analog outputs. This block is designed to enter and exit forcing mode.

### 2.1 - FINH - Force Mode Inhibit

FINH is the Force Mode Inhibit. Forcing mode cannot be enabled when FINH is TRUE. Follow back the FINH input to FRC\_INHBIT and tune the tunable input to TRUE. If asked for tuning password, enter 1112. Note: The FRC\_INHBIT block is linked to all AO\_FORCE and BO\_FORCE blocks. This will remove the Force Mode Inhibit from all FORCE blocks.



*Figure 3: AO\_FORCE block FINH*



*Figure 4: FRC\_INHBIT Block*

### 2.2 - FME - Force Mode Enable

FME is Force Mode Enable. Forcing mode will be enabled when FME is TRUE and FINH is FALSE. Follow back the FME input to FRC\_SELECT and tune the tunable input to TRUE. After tuning, the AO\_FORCE block inputs should look like Figure 7. Note: The FRC\_SELECT block is linked to all AO\_FORCE and BO\_FORCE blocks. This will enable Force Mode on all FORCE blocks. In some applications the FME input may be tunable directly on the AO\_FORCE block. In that case, tune the FME input to TRUE with that tunable, and it will only apply to that one block.



*Figure 5: AO\_FORCE block FME*



*Figure 6: FRC\_SELECT Block*



*Figure 7: AO\_FORCE in Force Mode*

## **2.3 - TUNE**

The TUNE input can now be tuned as desired. To leave Force Mode, tune FRC\_INHBIT and FRC\_SELECT back to their default values.



*Figure 8: TUNE AO\_FORCE block*

## **Step 3 - BO\_FORCE block**

There is an BO\_FORCE block just before all Boolean outputs. This block is designed to enter and exit forcing mode.

## **3.1 - FINH and FME**

There is a BO\_FORCE block just before all Boolean outputs. This block is designed to enter and exit forcing mode. The first two steps are the same as the AO\_FORCE block. Refer to Step 2.1 and Step 2.2. When in Force Mode the BO\_FORCE block will look like Figure 9.



*Figure 9: BO\_FORCE in Force Mode*

### 3.2 - TUNE

The TUNE input can now be tuned as desired. To leave Force Mode, tune FRC\_INHBIT and FRC\_SELECT back to their default values.



*Figure 10: TUNE BO\_FORCE block*