



## F Series Actuator/ITB controlled by APECS 4500

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Many customers want to upgrade their actuator on their engine with an F Series but they don't know how to make it work as their current APECS 4500 controller provides a current PWM (6A). The steps are the following

1) Using APECS Tool (ACT) change the APECS calibration parameter TPC\_PERIOD from 100Hz to 400Hz. The values in TPC\_PERIOD are in  $\mu\text{sec}$  ( $10^{-6}$ ).

We know  $\text{Hz} = 1/t$ , so  $t = 1/\text{Hz}$

Hence  $t = 1/400 = 0.0025 \text{ sec} = 2500\mu\text{sec}$ .

The Duty Cycle output of the APECS 4500 is typically read 10% higher in the F-Series.

A default setting of TPC\_Duty\_LMX .945=95% is used in the APECS. If the PWM Duty Cycle High Shutdown is used in the F-Series it will cause the F-Series to shutdown at any APECS duty cycle output >90%. In this case you can set the TPC\_Duty\_LMX value <0.90 (typically .85, <90%) until the shutdown does not occur or simply set the F-Series shutdown to an alarm in the F-Series wset file.

### 2) Wiring

#### A) For F Series 14 pin

Connect J1-5 and J1-8 from APECS 4500 to 18 and 10 pins respectively. To make it work connect a 1K $\Omega$  resistor across pins 18 and 15 on the F Series.

#### B) For F Series 23 pin

Connect J1-5 and J1-8 from APECS 4500 to 12 and 7 pins respectively. To make it work connect a 1K $\Omega$  resistor across pins 12 and 11 on the F Series.